# ALGOMA CENTRAL RAILWAY

R.

## STATEMENT OF ROLLING STOCK AND EQUIPMENT OF THE ALGOMA CENTRAL RAILWAY COMPANY.

#### List of Locomotives.

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Eng.	The state of the s	Size of	Weight of	No. of	Engine
No.	Maker.	Oylinder.	Engine.	Drivers.	Truok,
	Mason	17 x 24	1bs. 80,000		
2	Mason	16 17 x,24	80,000 80,000	6 (50 in.)	4 wheel
4.	Mason	17 x 24	80,000 60,000	4 (50 tm.)	4 wheel
6	C. B. & Q	16 x 22 16 x 22	60,000	4 (50 in.)	None. None.
8.	C. B. & Q.	16 x 22 16 x 22	60,000		None.
10	O. B. & Q.	16 x 22 16 x 22	60,000		None.
19 20	C. B. & Q. Kingston	18 x 26	60,000 · . 122,600 · .	6 (51 jn.)	None.
21 22	Kingston	18 x 26 21 x 30	122,600 174,890	8 (55 in.)	None.
. 23	Baldwin	21 x 30 21 x 30	174,890 174,890		Pony.
24	Baldwin	26 x 30 151 x 30	} 179,370	44	Compound.
26	Brecks	20 x 26 20 x 26	161,000 161,000		4 wheel
	SEA 1753 775 1 1 1 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2	1 4 · · · · · · · · ·		1	- STATE

#### List of Equipment.

#### (Corrected to January 30th, 1904.)

#### FREIGHT.

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经通常发展		Builder or Date built or purchase
Number.	Class.	Capacity. former owner or purchased
1512/2011		1 3 5 1 1 2 2 1 1 2 2 2 1 1 2 2 2 2 2 2 2 2
100	191-191 (PA)	B0,000 lbs Pullman 1900
, B5	THE exercise was even as	[40,000 lbs] N. Hloke, Unloago 1901
	tilat	40,000 lbs. F. M. Hicks, Obicago
17.		50,000 lbs South Eastern Line 1899 50,000 lbs South Eastern Line 1900
219	Plat	20,000 lba A. O. Company
25	love	50.000 lbs. Torbet & Peckham 1900 80.000 lbs. A. C. Company 11 1901 500
200	teel Ore Toler	100 000 lbg - Pressed Steel Cor Co
<b>设行协议25</b>	200018	160,009 lbs didA. G. Company
	30888	4-wheel A. C. Company 1931
2	1	lon and the I a Clarenaner

1904 ONTARIO Sessiand Papers

#### PASSENGER,

	2	Comb. B. & S. C	Illinois Ceniral	1901
	2	Comb. B. & S. O	Illinois Central	1900
	1	First Class	P. W. & B	1881
	2	First Olnss	Pullman	1930
*	1	First Class	Penn. R. R.	1900
	. 1	First Class	Illinois Central	1900
	1	Official	Illinois Central	1901

#### ₩окк.

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(Sgd.) T. J. KENNEDY, General Superintendent.

Sault Ste. Marie, Ont., January 30th, 1904.



## The Canadian Engineer

A Weekly Paper for Civil Engineers and Contractors

### New Coal Storage Dock at Michipicoten

Algoma Central and Hudson Bay Railway Builds a 550-Ft. Coal Storage Dock Equipped With a 300-Ft. Span Rope Trolley Coal Bridge — Structure Designed to Unload, Stock, Reclaim, and Load Out Bituminous Coal at the Rate of 500 Tons Per Hour

By A. McD. WILSON

Assistant Engineer, Algoma Central and Hudson Bay Railway Co., Sault Ste. Marie, Ont.

ANNIPORTING coal from the mines in the northone or part of the United States into Northern Ontario are to for use by railroads, pulp and paper industries, to come operations, has entailed a costly rail haul of the office of Algoma, Cochrane and parts of Sudbury to the Bay. To provide a cheaper delivery of coal, at one Central Railway has utilized Michipicoten Har-

ent which is smill decrate is on the line at the line corner of Superior, and for special real cheaper transportation to limit of its and the

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GENERAL VIEW SHOWING FILLING OPERATIONS Cribs ready to be sunk on line of dock front

A tree dock was demolished as a new unit will the state the ore shipping is resumed.

and them was commenced immediately after the at a suring of 1929 on approximately the same of odd ore dock. The tracks to serve the new coal was accessarily on the lower level so a new grade of them a point on the old commercial dock track to be new dock site. The grade used was 2.5 per a very excessive, but an improvement on the five coal storage area covers the greater part of the western side of the harbor and was made by the integrated from a cut in the company's right-of-back of miles distant where a high bank in a gravel second dieging for a railway Bucyrus shovel.

r its a day, each composed of ten Hart-Otis con-

was handled in sections of five ears at the dock due to the excessive grade and the difficulty of operating the cable from Lidgerwood to the plow on the curved dump track. The Lidgerwood car and side plow which was always left on a spare car were attached to the first five cars, the cable stretched, and the train very quickly unloaded; the operation being repeated for the remaining five cars. Each car held approximately 30 cu. yd., so that the maximum day's fill

amounted to about 1,500 cu. yd. and a period of 32 days was required to bring in the 45,000 cu. yd. necessary.

The gravel was a good type and was easily sidespread with a Jordan spreader. This fill on the rear parts averaged about 6 ft. in depth but attained a much greater depth as the neighborhood of the old ore dock was reached. This dock had been dismantled and the line of the front of the new dock cut across the old one, making it necessary to fill in a triangular area of the old dredged channel, which had an aver-

age depth of 22 ft. During this period the cribs for the front of the dock were being built and put in place. These cribs were 100 ft. by 26 ft. on the northern end and 100 ft. by 24 ft. on the southern end of the dock. This variation was due to the softer nature of the bottom at the northern end. The material composing the bottom of the harbor was generally a hard blue clay. The crib bottoms were framed on land and skidded into the water when about 6 ft. height was attained. Jacks were set behind the structure and if necessary lines were stretched from one of the dredges or to a tug, to start the structure down the greased skids.

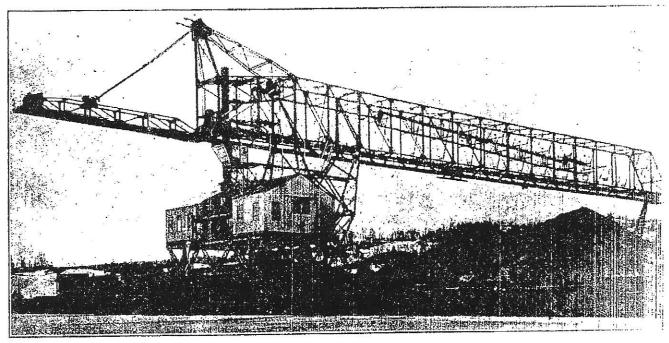
A narrow channel was dredged and levelled to grade at elevation 575 ft. for the base of these cribs and a wide strip was dredged back of the cribs for the whole length to the same depth as the ultimate slip grade which was elevation 580.

When a crib was built to its full height the front face was carefully lined by instrument and a derrick scow placed k on temporary decks on the crib until it had settled evenly its proper position, when the pockets were filled with iron. This iron ore was obtained from a waste dump of proximately 22,000 cu. yd. at the old Helen Mine at Wawa, steam shovel was placed in the pile and the ore was brought wn by train and dumped in the water over the edge of the reel fill which was stopped with the top of the fill approx-

this way due to its own stability would strengther the of the cribs.

The dock top was built in continuous line aim r (b) of the cribs and tracks laid on the raised iron or o'l of the dock face.

The runways of the coal bridge were laid and to work built for the coal bridge. The falsework of

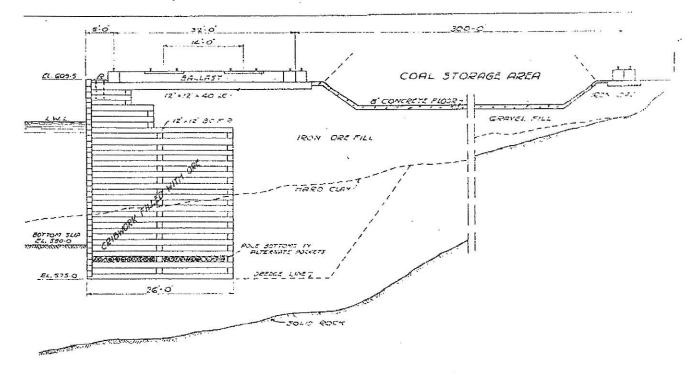


COAL BRIDGE AT MICHIPICOTEN COMPLETED

ately 75 ft. behind the face of the dock. A derrick scow orking in behind the cribs, picked up the iron ore which a dumped in the water and filled all the pockets to water rel. Each crib holds approximately 2,000 cu, yd.

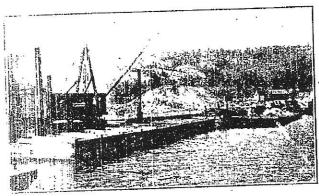
When all pockets were filled, the gap between the storage as fill and the cribs was filled in solid with iron ore. This sterial, from its nature, was not so apt to transmit the essure thrust from the coal pile on the storage area and in

and built of a series of towers at 20-ft, centres. It is motive crane, working on a track built parallel to the required a 110-ft, boom to lift the top cherd of the into place and parts of the portal structure. The place the apron members required special arrangement, and ing engine was set upon the dock front and brited to the bers into place by means of a cable through a sheet of the



the contiler section of the bridge projection on the water

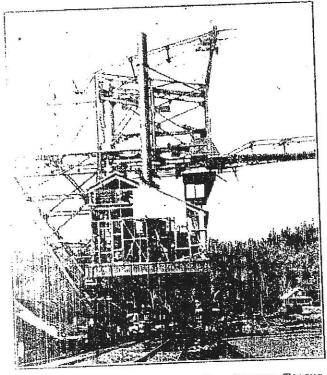
The real bridge is a rope trolley steam-operated type before coal digging grab and a 3-ton clean-up bucket a 24-ft, spread. Automatic self-tightening, steam and clamps to provide breaking for movements of the matrix of a generator set in the engine room for lighting



VICTOR READY TO BE SUNK IN PLACE

to peration; and an 82-in, by 15-ft, vertical boiler beater were features of the machinery installation, the of the bridge is of rugged steel construction, and A-frame bracing the truss on the portal side. A-shaped and pin connected to the trucks, which were eith equalizer bars to take up any irregularities and by rads of the bridge runways.

i ere three engines in the engine room, which is



AND BRIDGE RUNWAYS

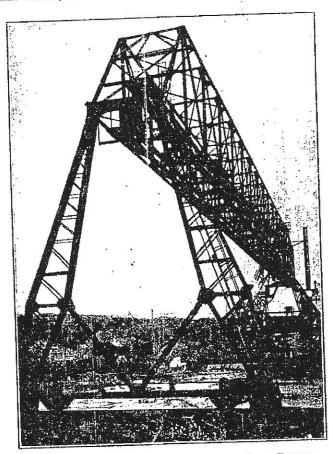
opeiling engine is a 10-in, by 12-in, reversing type, in string engine a 16-in, by 24-in, direct-acting, while to in aversing engine is 12-in, by 15-in, single-drum, at 19 and reversing. The apron hoist is a 10-in, by 15-in engine.

The operator's cab is high up in the structure and from his point the hatches of a boat, the full reach of the truss and the coal pile are visible.

The structure is designed to unload, stock, reclaim and load out bituminous coal at the rate of 500 net tons per bour

The relative cost of operating the bridge with electrical power and steam power was investigated and steam power was found to be the most economical under existing conditions.

When tracks were laid through the portal structure and the steel work was well advanced, a concrete plant was set up on the portal leg runways and the whole storage area was paved with an S-in. slab of concrete after intense rolling and dragging to level and consolidate the storage area. The slab was laid to prevent the bucket picking up foreign matter with the coal. The slabs were poured in 50-ft. squares and the slopes from the storage area floor (which is 6 ft. lower than runways) to the runways on both the shear leg and



VIEW SHOWING THE GOO-FT, SPAN ON COAL BRIDGE

portal leg were laid in oblong strips 50 ft. long. The concrete was cared by continual wetting from a gravity supply.

The harbor entrance and slip grade was dredged to a depth of 22 ft, below the regulated low level of Lake Superior and a small quantity of rock in the harbor bottom and also in the foundation of one of the cribs was excavated. This was done by drilling from a drill scow after an orange-peel dredge had cleaned the rock and a diver had jetted the whole surface clean. Sixty per cent, "Northern" gelatin was used and when broken up this was cleared by the orange peel bucket.

The accompanying pictures and sketch show the details of the layout.

Three contracts were let to execute the work. R. Lang & Son, of Sault Ste. Marie, Ont., graded the approach track and excavated a small quantity of rock on the line of the shear leg. A. B. McLean & Son, of Sault Ste. Marie, Ont., had the contract for the building of the timber work and all the dredging, also the pulling of the piles in the old ore dock. This work was done under the direction of R. McLean. The Canadian Mead-Morrison Co. Ltd., Montreal, had the contract for the supplying of the coal-handling facilities, and with

Algoria Contral Ry, Express Dept. operates even this line. No sheeping cars operate even this line. Until of load above instead capacity displays and contral Ry, Express Dept. operates even this line. No sheeping cars operate even this line. Until of load above instead capacity displays an even contral and stonellied with "Total Weight" must, not be loaded in excess of the flown. Oarly not so stenelled may be loaded of even in accordance with Notes A and R. Maximum gross weight of ear and lading permitted to pass even this line, 10,000 pounds, and the Maximum gross weight of ear and lading permitted to pass even this line, 10,000 pounds, and the Maximum gross weight of ear and lading about the last of the property of the last of

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1 -1 -5 -3-	I. Usderframe. Notes A. B	.,,,	10 2250 ;	11 6:	9.8	th151	12.0	8.8	10, 9.	10. 8	8 B	1	6 8					8008	100000 II	15.87
SIM BOX.	Notes A. B. 11. Frame Rose A. 21. Frame Rose A. 21. Frame Rose A. 21. Frame Rose A. 22. Frame Rose A. 23. Frame Rose A. 24. Frame Rose A. 25. Frame Rose A. 26. Frame Rose A.	3101	0-8200; -	40 . 6.	8.4	9	48 6 .	8.8	10 . B	one is	18 . 8	18 .R		7. 1			201	1010	35 1	160
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7 CH Gendal	a, Steel Frame,	dire dully			.55		40	pnas	10: 8	io ir			n. "	1011	14.1		lyl. C	1584	100000 I	111:60
ti I Dog	Note A	1.7.1	· 11 4. 1.	30 - 12	.B .B	4.73			17.1114	1777.	1,11		22 1	116	. ALC:			77.0	in in the	11
11 GE Gendoh	Dump, Wood	Afings and	111.37	96 6	2 B.	18	10		110' 6"			to a day or	1.8	111.00				005	100000 1	C 50
7 7100	r. Note A				211.77	136		1	9 , 44	WITTEN WILLS	1	2.6		1 . 4-1	tuff.	· do	10.00	1.115	2000018 1000008	2.11
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18 GB Gondol	Note A	177		1	dia.e	1		2.402.7		(T)			8 8	ions:	10.5	1.22	6.11		80000 N	
	Note A	4804	10 4800	40 10	i li lo				1 4.1.	(a		:171	1. 12.	1 5 4 1	U IV			1	ing And	STE
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	nn Side Doors, Ends, Wood			40	8.9	3. 6	18 8	i'mi	10	12.		****	1-10			******	10.1	1/2	E'l this	in Ale
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Note A—The cars in this series may be loaded to axie carrying capacity in accordance with A-A. R. Rule 80. W.

A. R. Rule 80. W.

Both B—Cars numbered P231 to 250 inclusive are equipped, with permanent end racks suitable for the handling of wood in four foot lengths, and the carrying of the handling of wood in four foot lengths, ties, etc.

The cars in this series may be loaded to axie carrying capacity in accordance with A-A. R. Rule 80. W.

Canadian National

Canadian National

Canadian National

Canadian National

Canadian National

Duluth, South Shor'd Atlantage on the carrying capacity in accordance with A-A.

Canadian National

Canadian National

Duluth, South Shor'd Atlantage on the carrying capacity in accordance with A-A.

Canadian National

Duluth, South Shor'd Atlantage on the carrying capacity in accordance with A-A.

Pack Bult Ste. Marie, Ont.

Canadian Pacific

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#### ALMA & JONQUIERES RAILWAY Mi erworliesuscement GENERAL OFFICERS: GENERAL OFFICERS: GENERAL OFFICERS: Section value of state of the control operator o

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nent owned consisting of a first service need in commercial FREIGHT CONNECTIONS AND JUNCTION POINTED .... Canadian National-1

towned consisting of 3 das wars not used in commercial. FREIGH raw en or remit to B. A. Walker, Hanager, late Maligner. If Manager, Canada.

Non-seat Wichten Yole Traction South 1959

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Total ..

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A -30.00 4:000 and 60000 benefits reparity. B -30000, 40000, 500 0 and 60000 pounds capacity. C - Nos. \*01 to 633, 31 ft. in length 50000 pounds cat wity: Nos. \$21 to 643, 5 ft. in length, 50000 bounds capacity. D -33 and 34 ft. in length.

# THE ALGOMA CENTRAL AND HUDSO

GENERAL OFFICES, SAULT STE. MARIL, ONTARIO.

Miles of road operated, 116: Under construction, 229. Gauge, 4ft. B½ in. Locomotives, 20.

Limit of load allowed to pass over this line in excess of marked capacity: In cars 40000 lb. capacity and over, 10 per cent. FREIGHT EQUIPMENT.

The freight cars of this Company are marked "Algoma Central" and "Algoma Central and Hudson Bay" and numbered and classified as follows: DIMENSIONS. CAPACITY. DOORS. OUTSIDE. INSIDE NO. END. SIDE. HEIGHT FROM RAIL. Width NUMBERS. KIND OF CARS. To Top of Platform Cuble Eaver Height Pounds Height Length To Width Width Width Length Height or Plat form. over all Eaves or Rung's Board. ft. in ft. in ft. in. it. in. ft. in ft, in ft. in ft. in. ft. ft. in 80000 319 ft. in. 8 10 40 80000 1319 1001 to :-- ---Flat, cousecutive Nos..... 12 8 10 40000 1801 to 1842 40 wood racks, consec. Nos ... 50000 13 1901 to 1912 84 61 8 8 40000 1951 to 1963 35 8 .... 34 8 B 21 50000 2061 2001 to consecutive Nos..... 8 5 35 8 15 80000 2101 to 2121 8 10 5215 40 ..... 5201 to 11 50000 chip cars, 11 314 11 10 12 8 10 34 2 8 11/2 7 494 80000 23 3411 33 41/4 3401 to Box, consecutive Nos.... 36 8 9 116 8 6 8 3001 to 3025 38 100000 B 9 22 8 114 4001 to 4200 20 836 Ore, Steel, Consecutive Nos..... 60000 25 7 534 9 5 R6 8 8 7 3 31/2 80000 34 716 Gondola, .... 5001 to 5025 40 2 39 4 8 5 4 5101 19 80000 14 11/2 6 6 9 7 8 40 2 17 8 6 50000 39 ...\*1 4 6001 to 6025 Charcoal. 8 B 6051 to 6070 85 8 8 94 1 to ..... Dump. 9500 to 9507 Caboose, 8-wheel, ..... 13 9550 to 9553 4-wheel, 10500 to 10513 903 Boarding, Cars of this Company are equipped with couplers as follows; Passenger—M. C. B. Freight—M. C. B.

"The following numbers are blank: Nos. 6001, 6003, 6005, 6015, 6024, 6055, 6064, 6365.

"On charcoal cars, 3 doors on each side; centre door 6 ft. wide, 8 ft. high; other two, 5 ft. 6 in. wide, 4 ft. high: alleage or per diem to C. L. Yaughn, Car Accountant, Report movements and mileage or per diem to C. L. Yaughn, Car Accountant, Saulte St. Marle, Ont.

For balances remit to or draw on J. S. Wynn, Gen. Auditor, Sault Ste. Marle, Out. MISCELLANEOUS EQUIPMENT. 

 Tool—10000, 10001
 2 | Steam Shovel—10400

 Snow Plow—10100 to 10102
 3 | Pile Driver—10430

 Flanger—10150, 10151
 2 | Lidgerwood Rapid Unloader—10425

 PASSENGER EQUIPMENT. Marle, Out. Send bills for repairs to care to J. S. Wynn, Gen. Aud. Sault Ste. Marie, Out Passenget Combination Official—" Michipicoteu" FREIGHT CONNECTIONS AND JUNCTION POINTS. Minneapolis, St. Paul & Sault Ste. Marie r REIGHT CONNECTIONS
Canadian Pacific—SmiltSte. Marie, Ont.:
Sudbury, Ont.
Duluth, South Shore & Atlantic—Sault Ste.
Marie. Mich. -Sault Ste. Marie, Mich. 10 No treight cars fitted with end doors. Total number of freight cars fitted with air brakes 650. Total number of freight cars fitted with M.C.B. automatic couplers, 792. April, 1905. FRANK & GRASSEY MOUNTAIN R. B. Quebec & Lake St. John Railway. O. E. S. WHITESIDE. Manager ..... Blairmore, Alberta. Miles of road operated, 10; gauge, 4 ft 816 in. Equipment-Locomotives, 2; total GENERAL OFFICERS. GASPARD LEMOINE, Pres. Quebec, Que. S. S. DLIVER, Auditor. .... Quebec, Que. J.G. Scott, Sec. & Gen. Man. ALEX.HARDY, Gen. Frt. & Pass. Agt. ... J. CLARK, Master Mech. ... ... J. CLARK, Master Mech. ... 27 cars. GALT, PRESTON & HESPELER RY. GENERAL OFFICES, QUEBEC, QUE.

Miles of road operated, 341. Gauge, 4 ft. 814 in. Lacomutives. 23. Canadian Express Co. operates over this line. Q. & L. St. J. sieuping cars opera e over this line. Miles of road operated, 20; gauge, 4ft. 814 in. Equipment-Locomotives, 3, total FREIGHT EQUIPMENT. 12 cars. The freight cars of this Company are numbered and classified as follows: ARKANSAS SOUTHEASTERN RY. CAPACITY. NO INSIDE DIMENSIONS. A. E. Silverstone, Gen. Manager ...... Upland, Ark. KIND OF CARS. Miles of road operated, 89; gauge, 4 ft. 81/4 in. Equipment-Locomotives. 4: Width Heigh Length Februar ., 19- 6. total, 50 cars. 301 to 481 501 to 550 601 to 669 701 to 722 801 to 843 70000 B 10.5 50000 50.5 50000 Coal . .... 63 TEXAS & GULF RY. 43 M. H. LILLIARD, Gen. Superintendent. .... Longview, Tex. c C Scock 7 Miles of road operated, 60; gauge, 4ft. 814 in. Equipment-Locomotives, 5; total 8 2 55 93 4:1000 844 to 898 1101 to 1103 1201 to 1350 50000 70000 6 2

2; cars.

665

#### SYLVANIA CENTRAL RY.

W. M. Hobby, Superintendent......Sylvania, Ga. Miles of road operated, 15; gauge, 4 ft, 9 in. Equipment-Locomotives, 2; total, 4