FLEMING AND HUMBERT

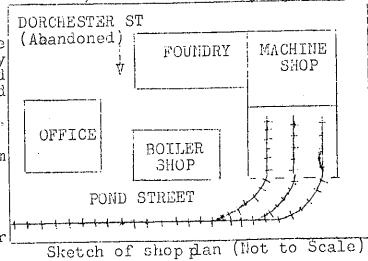
PHOENIX FOUNDRY

SAINT JOHN, N.B.

The Phoenix Foundry and Machine Shop was founded in 1835 by Fleming, Barlow & Stewart; some years later the name was changed to Gleming and Humbertm and still later to Geo. Fleming & Sons. The business still operates on a very reduced scale. In addition to building new locomotives, a great many were repaired and rebuilt for the Intercolonial Railway and other Maritime lines, and this activity continued until 1914.

I visited the office of the foundry in 1929 and met a George Gleming, who then owned the business. He informed me that there had been a book listing all the locomotives and marine engines built by the firm, and showing builder's numbers and all principal dimensions, but that about 1924, one of the Flemings had taken away the book to California and all trace of it had been lost. I was pressed for time that dayand merely looked through some of the ledgers and found that they contained so much information that it would be a simple matter to reconstruct the roster from that source. Mr. Fleming suggested that on my next visit, that I make a detailed

examination of the ledgers. This was arranged. Unfortunately, five years passed before I returned to saint John and by that time, all the Flemings had withdrawn from the business and it was being operated by the former bookkeeper, who proved to be very uncooperative. The following roster, compiled from other sources, may not be complete, but diligent search has failed to unearth any other engines, and it is not likely that there are more than one or two engines missing, if any.



The shops were on Pond Street at the foot of old Dorchester Street (since diverted) and close to the old station of the European & North American Railway. There was a two-storey brick office building; a large wooden boiler and tender shop with drawing office and pattern shop upstairs; a large brick building with a three-stall erecting shop in front and machine shop at the back. A covered passageway led to a courtyard and foundry at the back, and tracks led from the stalls of the erecting shop along Pond Street to the railway.

The early Fleming engines were very well-built machines which gave good service for many years, but by the mid-Eighties, the quality deteriorated; several were rejected by purchasers and finally, the boilers of two comparatively new engines exploded and that put an end to locomotive building in Saint John.

Explanation of initials

Exi!A European & North American Ry.

ST:S St. Stephen Branch Ry. ICh Intercolonial Railway

Moncton & Buctouche Ry.

CRC Cumberland Railway & Coal Co.

CGR Canadian Covernment Rys.

EB Elgin Branch Ry. CER Canada Eastern Ry.

JR Joggins Ry. (now Maritime Ry

NBPEI New Brunswick & Prince
Edward Island Ry.

S&A Salisbury & Albert Ry.

| / N//\mbb. | Numbers before each engine are index numbers | only | and | must |
|------------|--|------|-----|------|
| (MOTIN: | not be considered as builder's numbers.) | | | |

 $l_4 - l_4 = 0$ $1 l_4 \times 22^{17}$ E&NA #8 - "Loostauk" Aug. 1858 1872: ICR #31; 1875: standard gauge; 1882 scrapped. 4-4-0 15x22ii E&NA #9 - "Ossekeag" June 1859 1872: "ÍCR #32; 1875: standard gauge and given to Windsor & Annapolis Ry. as "4 - "Blomidon. 1894: Dominion Atlantic Ry. #4. 4-4-0 15x20" E&NA #10 - "Apohaqui" Aug. 1859 3. 1872: ICR #33; 1875: standard gauge; 1888: scrapped. E&NA #12 - "Prince of Wales" 4-4-0 15x22" 66" Feb. 1860 1872: ICR #34; 1875: standard gauge; 1887: scrapped. 4-4-0 1.5x22" E&NA #13 - "Norton" Nov. 1860 5. 1872: ICR #35; 1875: standard gauge and given to Windsor & Annapolis Ry. as #5, "Grand Pre"; 1894: Dominion Atlantic Ry. #5. E&NA #14 - "Frince Alfred" 4-4-0 15x22" July 1861 6. 1872: ICR #35; 1875: standard gauge; 1898 scrapped. 6311 4-4-0 15x22** ^ਸSt. James¹ ST.S # ? 1867 7. 1880: standard gauge. 1890: New Brunswick Ry. #15; 1891: CPR #492; 1895: scrapped. E&NA #15 "Robert Jardine" 4-4-0 162x24" 60" 1868 8. 1872: ICR #37; 1875: standard gauge; 1860 scrapped. 4-4-0 16½x24¹¹ 60¹¹ E&NA #16 - "Bear" 1869 9. 1872: ICR #38; 1875: standard gauge; 1880 scrapped. 2-6-0 18x24¹¹ 54" ICR #119 1880 10. re 0-6-0; 1899: scrapped. 541 2-6-0 18x24¹¹ ICR #120 1880 11. 1912: CGR #1017; re 0-6-0; 1917 scrapped. 2-6-0 13x24¹⁷ 5411 1880 12. 1887: sold to M&B; 1914: wrecked. 2-6-0 18x24" 54" 1881 ICR #122 13. re 0-6-0; 1912: CGR #1018; scrapped c.1917. 2-6-0 18x24'' 54''ICR #123 .1881 14. り re 0-6-0; 1912: CGR #1019; scrapped c.1917. 2-6-0 18x24" 54" ICR #124 1881 15. 1912: CGR #1020; 1917 scrapped. 18x24" 54" Scr.1890. 2-6-0 ICR #125

2-6-0 18x241

1912: CGR #102\$; re 0-6-0; scrapped c.1917.

1881

1881

ICR #126

16.

17.

| ener o | | | | | | | | |
|---------------------------------------|------------|---------------------|------------|-----------------------|-----------|------------|------------|---|
| | ப்8். | 1881 | ICR | <i>#</i> 127 | 2-6-0 | 18x24" | 5411 | 1912: CGR #1022. Ser.e.1917 |
| | 19. | 17 | វិវិ | 128 | 4-4-0 | 17x24" | 6911 | 1397 rebuilt. Scr. c.1910. |
| | ~20. | TP | 17 | 1.29 | ff | 19 | 13 | 1894 rebuilt. 1912: CGR #1112 Scr. c.1917 |
| | 21 | ' 1 ! | 11 | 130 | i P | 19 | îŶ | 1895 rebuilt. 1912: CGR #1113 Scr. c.1917 |
| | 22 | . 11 | îŧ | 131 | 11 | f ? | ſŶ | 1895 rebuilt. Scr. c.1912 3/21/19/6 |
| • | 23. | 11 | 17 | 132 | 17 | ît * | . 77 | 1895 rebuilt. 1912: CGR #1114 Scr. c.1917 |
| | 24. | 1883 | 17 | 133 | ff | †† | 6011 | 1885: destroyed in wreck. |
| | 25. | ?? | ij | 134 | 17 | 11 | 6911 | 1894 rebuilt. 1912: CGR #1115 |
| **** | 26. | 19 | íî | 135 | . 77 | 17 | 6011 | Scr. 1917. 1897 rebuilt. 1912: CGR #1072 |
| | 27. | ŤĨ | 67 | 136 | f j | 97 | îř | Scr. c.1917 1901 rebuilt. 1912: CGR #1073 |
| | 28. | f ? . | 17 | 137 | ŧŗ | îŧ | † † | 1920: CNR #118. 1895 rebuilt. 1912: CGR #1074 |
| | 29. | 17 | 11 | 142 | 17 | sy . | 719 | Scr. 1917 scrapped c.1910 |
| | 30. | ff | 17 | 143 | 17 | îì | 57 | 1896 rebuilt. Scr. c.1910. |
| | 31. | īf . | fi | 144 | îî | ?? | f7 | scrapped c.1910. |
| | 32. | 17 · | it . | 145 | 57 | | ٢Ŷ | .# 8 |
| | 33. | ? 7 | CRC | #3 re; 16 9 | | 0 18x24" | 5418 | 1909 sold to McManus, contractor on National Transcontinental Ry. 1914 to M&B as 2/#1. Scrapped 1918. |
| | 34. | 1884 | S&A | #2 | 4-4-0 | 17x24** | 6011 | |
| • • | 35. | îř | -17 | 3 | 77 | fÿ | fî | |
| | 36. | 1885 | ICR | <i>#</i> 30 | FP | { ? | 17 | 1912: CGR #1071. Scr. c.1917 |
| | 37. | îî , | ĽВ | <i>#</i> 2 | ទទ | íř | i î | 1903: scrapped. |
| | 38. | ff | ICR | | 17 | 17 | ?? | Refused by ICR. 1895 sold CER as #17; 1904: ICR #330. 1912: CGR #1121. Scr. c.1917. |
| : | 39. | 1886 | 17 | <i>#</i> 170 | 2-6-0 | 18x24" | 5411 | 1887: Boiler exploded |
| | 40. | 91 | 5? | 171 | 17 | ?? | iì | 12/5/1887 Stelled 1892: scrapped. |
| · · · · · · · · · · · · · · · · · · · | 41. | 19 | P P | 172 | 17 | | 97 | 1899: 3old NSSCo. #5. |
| | #2. #2. | 17 | íł | 173 | | 17 | 11 | 1899: 3old NSSCo. #5. 1892: Boiler exploded. 4/1/1907 |
| | 43. | 1887 . | JR | #1 | 4-4-0 | 17x24" | 6011 | Scrapped c.1922. |
| | | | | • | | | | • |

1887 CRC #7 2-6-0 18x24" 5411 1913 scrapped.

1888 6017 1918 scrapped. M&B #2 17x24" 4-4-0

6011 1914: CGR #1176; 1917 scrappod. NBPEI #3 4-4-0 17x24"

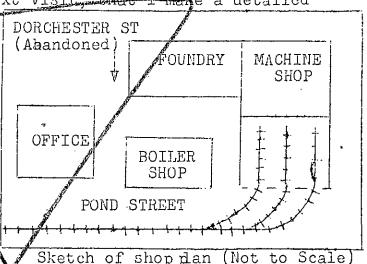
47. 10/1858 CRC #8 2-6-0 18x2419 6011 1918 scrapped.

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Sketch of shop plan (Not to Scale)

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CER Canada Eastern Ry.

JR Joggins Ry. (now Maritime Ry NBPEI New Brunswick & Prince

Edward Island Ry. S%A Salisbury & Albert Ry.

M 10 WEST RAILROABER JAIN 1970.

in Saint John, until it was destroyed by fire on Saturday afternoon, Dec. 18th, 1954. many locomotives were built, and still later, George Fleming & Son. New Locomotives Foundry work was continued when locomotive work ceased at the plant on Sond street in 1835; some years later, the name was changed to Fleming & Humbert under which were built, and many were repaired, both for the Intercolonial railway, and for many of the branch company owned lines in the maritime provinces, until 1914. Fleming, Barlow & Stewart when it was founded as a foundry LOCOMOTIVES BUILT BY THE PHOENIX FOUNDRY IN SAINT JOHN, N. B. FROM (1858-1888) under the name of:

新城 八位

| | ה'. | , - 1 | c.I | К. | 4 | | . 9 | 2 | ∞ | <u>о</u> | 10 | 11 | 12 | . 13 | ·14 | 21.5 | 91 | . 17 | 18 | 19 | 8 | 21 | | | , (c | ₹ : | | • | | | 29 | |
|-----|----------------|--------------|---------------|----------|-----------------|----------|---|----------------|---|-----------|---------------|-----------|----------|-----------|---------|---|---------|-----------|----------|----------|-----------|-------------------|----------|---|---------|-----------------|----------|---------------|--------------|--------------|----------|--|
| • | Kenumbers. | ICR,#31 | 11 #32 | 11 #33 | #34 | #35 | 11 #36 | 11 #35 | #38 | CPR #492 | sc 1899 | CGR #1017 | sc. 1898 | CGR #1018 | " #1019 | " #1020 | sc 1890 | CGR #1021 | 11 #1022 | SC #1910 | CGR #1112 | 11 #1113 | SC #1912 | CGR #1114 | 0 | Buctouche | SC #1910 | CGR #1115 | . #1072 | 11 #1073 | 4Z0Z# " | |
| | Cyls. | 14x22" | 15x22" | = | = | = | = | 161/2x24" | = | 15x22" | 18x24" | = | ŧ | = | = | ======================================= | = | = | 18x24" | 17x24" | = | . | = | ======================================= | 11/0-01 | TOXC4: | 17x2411 | ; ; ; | = | = | = | |
| | . Drivers. | .6611 | 09 | = | | E | = | 09 | = | . 63" | . 54n | £ | <u>=</u> | = | Ξ | = | , = | = | 54" | 69" | ` = | = | = | = | : | +. | #09° | 169 | 60,1 | ;= | Ξ | |
| 6 | Wheel. Lype. | 4-4-0 | = | · . | = | = | = | = | = | 4-4-0 | 2-6-0 | . = | = | = | = | = | . = | = | 5-6-0 | 0-4-4 | = | E | = | = | (| 7-0-7 | η-η-η- | - - - | - | = | 11 | |
| | · pugine Name. | . Loostauk | Ossekeag | Apohaqui | Prince of Wales | Norton | Prince Alfred | Robert Jardine | Bear | St. James | | | | | | | • | | | | | | | | , | | | | | | | |
| | Engine 7. | ∞ | 6 | 10 | 12 | . 13 | 14 | 15 | 97 | 15 | 119 | 120 | 121 | 122 | 123 | 154 | 125 | 126 | 127 | 128 | 129 | 130 | 15.L | 132 | i | 2 | . 22.6 | してて | ן ר ר א ר | ノイン | אל הא | |
| , | Railroad. | E. &N. A.R. | 11 - 17 19 13 | | | 11 11 11 | ======================================= | | ======================================= | N.B.Rly. | Intercolonial | = | | | . = | = | .= | | | . = | Ħ. | = | = | = . | oerland | Rly. & Coal Co. | F | intercolonial | : = | : : | : = | |
| . 1 | Date Built. | 8/1858 | 6/1859 | 8/1859. | | 11/1860 | <u>`</u> | | 8/1869 | | 1880 | 1880 | 1880 | | | 1881 | 1881 | 1881 | 1881 | 1881 | 1881 | 1881 | 88 8 | 1881 | 1882 | • | 1000 | , T885 | 1007 1004 | 1007 1007 | C007 | |

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| | SC #1910 | SC #1910 | SC #1910 | <i>د</i> • | ۰. | ICR. #330 | CGR. #1121 | CGR, # 1071 | sc 1903 | Destroyed | 1887 | Sc 1892 : | Nova Scotia | Steel Co: # | Sydney; 189 | Destroyed | 1892 | sc 1913 : | (((| SC 1922 | Q. F.O. F. O. S. | OTAT OR | . 0 . 0 | SC TATO | שהוי# סמט | | • | | |
| | 17x24" | E | Ξ | 17x24" | 17x24" | 17x24" | - | 17x24" | 17x24" | 18x24" | | = | | • | | $18x2\mu$ " | • • | 18x24" | | 1.7x24" | | T0X24" | | 1,/XC4" | HI/CALL / | 17577 | + 7.4.7 · | | |
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| | 143 | 147 | 145 | i V | ٦, | 17 | • | ጽ | N | 170 | | 171 | 172 | | ÷: | 173 | • | | • | : | ; (| xx | | N | · | ا ب | - | | |
| *** | Intercolonial | . = | 11 | Albert Blv. | Albert Blv. | | | Intercolonial | Elgin Branch Rly. | Intercolonial | , | . · | | - | • | . Intercolonial | | Cumberland. | Rly. & Coal Co. | Maritime Rly. | & Coal Co. | Cumberland | Rly. & Coal Co. | Moncton & | Buctouche Rly. | N.B.& FEL KLY. | Central Aly. | OI N. TO | |
| | άα | 0 00 0 00 0 00 0 00 0 00 0 00 0 00 0 0 | 0 0 0 0 0 0 0 0 | 788 | 88 | 885 |) | .885 | .885 | 886 | | 886 | 886 |)) | | 988 |))) | 1887 | | 887 | | 1887 | , | 1887 | | | | | |

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